

AMENDMENTS TO THE CLAIMS

1 1. (Currently Amended) A settable mixture comprising polybutadiene, a flow-
2 enhancing liquid, and dry particulate material, the latter having no more than 2% water content
3 and ~~containing from zero up to~~ being selected to have a maximum of 2% Aluminium Oxide,
4 and ~~from zero up to 1% of~~ a maximum of 1% Ferrous Oxide, the percentages being by
5 weight of particulate material.

1 2. (Original) A settable mixture according to Claim 1, wherein the flow-enhancing
2 liquid is a flow-enhancing solvent.

1 3. (Previously Amended) A settable mixture according to Claim 1, wherein the
2 particulate material comprises dry sand being at least 90% silica sand.

1 4. (Currently Amended) A settable mixture according to Claim 1, wherein the
2 particulate material includes a mixture of materials ~~containing from zero up to~~ selected to
3 contain a maximum of 1.4% by weight of Aluminium Oxide, and ~~from zero up to~~ a
4 maximum of 0.5% by weight of Ferrous Oxide.

1 5. (Previously Amended) A settable mixture according to Claim 1, wherein the
2 polybutadiene is provided in liquid form.

1 6. (Previously Amended) A settable mixture according to Claim 1, including a re-
2 odoriser.

1 7. (Original) A settable mixture according to Claim 6, wherein the proportion of the
2 re-odoriser within the mixture is between 0.001% and 5% by weight of settable mixture.

1 8. (Original) A settable mixture according to Claim 2, wherein the flow enhancing
2 solvent is a de-aromatised hydrocarbon.

1 9. (Original) A settable mixture according Claim 1, wherein the particulate material is
2 sand of special fraction size in the range of grain size 0.01mm to 0.85mm and is dried to have
3 a maximum 2% water content by weight absorbed from the atmosphere after drying.

1 10. (Previously Cancelled)

1 11. (Previously Amended) A settable mixture according to Claim 1, bagged so as to
2 be contained in an oxygen-free atmosphere.

1 12. (Previously Amended) A settable mixture according to Claim 1, including a
2 colourant.

1 13. (Previously Amended) A settable mixture according to Claim 1, wherein the
2 material is contained in an oxygen-free atmosphere containing an inert gas.